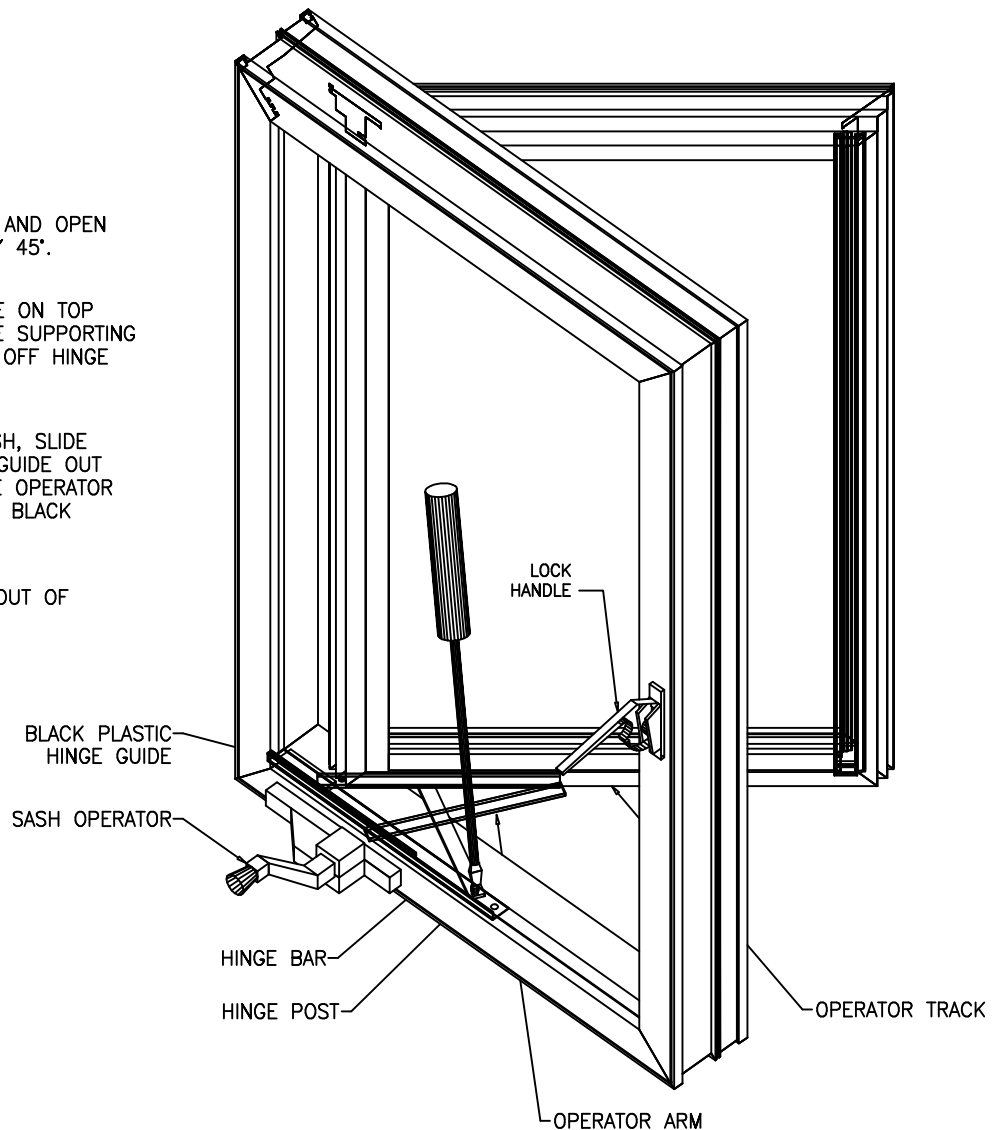


CASEMENT WINDOW SASH REMOVAL INSTRUCTIONS

- 1) REMOVE SCREEN.
- 2) UNLOCK LOCK HANDLE AND OPEN WINDOW APPROXIMATELY 45°.
- 3) THIS STEP TO BE DONE ON TOP AND BOTTOM -- WHILE SUPPORTING SASH, PRY HINGE BAR OFF HINGE POST.
- 4) WHILE SUPPORTING SASH, SLIDE BLACK PLASTIC HINGE GUIDE OUT OF HINGE TRACK. USE OPERATOR TO AID IN REMOVAL OF BLACK PLASTIC HINGE GUIDE.
- 5) SLIDE OPERATOR ARM OUT OF OPERATOR TRACK.



TO REPLACE SASH:

NOTE: OPERATOR ARM SHOULD BE IN "NEARLY CLOSED" POSITION.

- 1) SLIDE OPERATOR ARM INTO OPERATOR TRACK.
- 2) SLIDE BLACK PLASTIC HINGE GUIDES INTO HINGE TRACKS.
- 3) SNAP HINGE BARS BACK ONTO HINGE POSTS - SOME FORCE WILL BE NECESSARY.
- 4) USE SASH OPERATOR TO CLOSE SASH.
- 5) LOCK WINDOW.